

# OFFICE OF TECHNICAL INSPECTION

ANNEX TO THE CERTIFICATE TO COMPLY WITH THE STANDARD EN ISO 3834-2:2005

No. CSW/1195/2021

Issue I of 10.06.2021

**1) Type of products:**

Steel and aluminum structures as well as elements and parts for industry.

**2) Scope of work:**

manufacture, assembly, repair, modernization.

**3) Product standards / specifications:**

**PN-EN 1090-3** Execution of steel structures and aluminum structures. Part 3:  
Technical requirements for aluminium structures

- construction and technological documentation provided by the client

**4) Application methods of welding (acc. to PN-EN ISO 4063):**

- 135, 141.

**5) Parent materials (acc. to ISO / TR 15608):**

1.1, 1.2, 8.1, 22.1, 22.2, 22.3, 22.4, 23.1

**6) Welding personnel:**

welders have checked qualifications according to the requirements of the standard: PN-EN ISO 9606-1, PN-EN ISO 9606-2.

**7) Welding coordination personnel:**

Piotr Stubba is qualified in accordance with the standard PN-EN ISO 14731.

**8) NDT personnel:**

personnel with proven skills in accordance with the requirements of the standard PN-EN ISO 9712.

**9) Documents used by manufacturers, other than specified under Clause 2.2 of standard PN-EN ISO 3834-5:**

**ISO/TR 17671-2** Welding - Recommendations for welding of metallic materials -- Part 2: Arc welding of ferritic steels.

**ISO/TR 17844** Welding - Comparison of standardized methods for the avoidance of cold cracks.

**PN-EN 1011-2** Welding - Recommendations for welding of metallic materials - Part 2: Arc welding of ferritic steel.

**PN-EN 1011-3** Welding – Recommendations for welding of metallic materials - Part 3: Arc welding of stainless steel.

**PN-EN 1011-4** Welding - Recommendations for welding of metallic materials - Part 4: Arc welding of aluminum and aluminum alloys.

- 10) Regulations regarding the surveillance over the certificate issued are included in the contract no. 81271/CS/2021 of 22.02.2021 on certification for the compliance with the PN-EN ISO 3834-2:2007.
- 11) The certificate expires if the obligations stipulated in the contract no. 81271/CS/2021 of 22.02.2021 on certification for the compliance with the PN-EN ISO 3834-2:2007 are not satisfied.

Director of Certification and Conformity  
Assessment Department

Jacek Niemczyk

